

## OVERVIEW

**Terracoat Stone is a stone effect exterior acrylic render with excellent weather resistant properties. Terracoat Stone is designed to be applied by spray and gives the appearance of "hammer finished granite". Terracoat Stone is available in a range of attractive shades.**

## PROPERTIES

Terracoat Stone is supplied in paste form, formulated from natural stone chippings dispersed in a synthetic resin. The combination provides an excellent protective vapour-permeable coating. It has high resistance to atmospheric corrosion as well as to fading.

## AREAS OF USE

Exterior and interior facades of concrete, cement rendering, EIFS finishing system and wood; on buildings such as commercial complexes, hospitals, industrial complexes, commercial office projects and housing developments.

## PREPARATION OF SURFACE

Ensure that all dust, dirt and foreign matter is brushed and scraped away. Also ensure that the surface is solid, free from salts, oil, grease and ridges. All cracks, chips, voids and damages should be repaired with filler prior to application of Terracoat Stone. Terraco Handycoat Exterior or Terramix are recommended.

## PRIMING

On the cleaned surface apply a coat of Penetrating Primer.

## APPLICATION & CLEANING OF TOOLS

Terracoat Stone is supplied ready to use in paste form and is applied using a hopper gun. Using relatively high pressure, an even coat is applied to the entire surface at a rate of approx. 2.0kg/m<sup>2</sup>. The pressure is then reduced and a further coat is applied at a rate of approximately 1.0kg/m<sup>2</sup>. This can be left as a textured "hammer finish" or lightly knocked down with a trowel to produce a pitted look. The coating is allowed to dry for 24 to 48 hours after which a clear coat of Terracoat Topcoat is applied.

Clean tools and equipment with water after use.

## HEALTH & SAFETY

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

## PACKAGING & STORAGE

Terracoat Stone is supplied in 25kg containers.

Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 12 months. Use oldest material first.

TERRACO offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO's present state of knowledge and is intended to provide general information on TERRACO's products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO's suggestions and products before adopting them on a commercial scale.

**TECHNICAL DATA**

<b>Product</b>	Stone effect exterior coating.
<b>Consumption</b>	Approximately 2.8-3.2/m <sup>2</sup> .
<b>Coat Thickness</b>	2mm
<b>Weather Resistance</b>	Weather resistant and washable.
<b>Colour</b>	Terracoat Stone is available in a range of natural shades.
<b>Binder</b>	Acrylic binders.
<b>Filler Material</b>	Natural stone chippings/marble.
<b>Additives</b>	Chemical resistant additives, plasters and adhesion-improving additives.
<b>Durability</b>	Life expectancy of 10 years depending upon climatic conditions if correctly applied.
<b>Application</b>	By hopper gun.
<b>Packaging</b>	25kg plastic pails.
<b>Storage</b>	12 months in original unopened containers.

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